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31/01/12

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Fax: 0522-2458663  
Tele: 0522-2450297/2465767  
PBX: 0522-2451200-42840/42843  
0522-2492840/2492843  
EMAIL: edtrack@gmail.com  
dtd4rdso@gmail.com



सत्यमेव जयते

भारत सरकार - सकेय मंत्रालय  
अनुसंधान अभिकल्प  
लखनऊ - 226011  
Government of India - Ministry of Railways  
Research Designs & Standards Organization  
Lucknow-226011  
An ISO: 9001 Certified Organization

कार्यालय अधिकांक Office Supdt.	W/S
निदेशक Director	01
सकेय मंत्रालय अनुसंधान अभिकल्प लखनऊ - 226011	04/12
Government of India - Ministry of Railways Research Designs & Standards Organization Lucknow-226011	T/A/04/12
An ISO: 9001 Certified Organization	S/S

No. CT/USFD

Dt: 03.01.2012

13.1.12

I. The General Manager (Engg./Works)

1. Central Railway, CST, Mumbai - 400 001.
2. Eastern Railway, Fairlie Place, Calcutta - 700 001.
3. East Central Railway, Hajipur - 844 101.
4. East Coast Railway, Chandrasekharpur, Bhubaneswar - 751 016.
5. Northern Railway, Baroda House, New Delhi - 110 001.
6. North Central Railway, Allahabad - 211 001.
7. N.E. Railway, Gorakhpur - 273 001.
8. N.F. Railway, Maligaon, Guwahati - 781 011.
9. North Western Railway, Jaipur - 302 001.
10. Southern Railway, Park Town, Chennai - 600 003.
11. S.C. Railway, Rail Nilayam, Secunderabad - 500 371.
12. S.E. Railway, Garden Reach, Calcutta - 700 043.
13. South East Central Railway, Bilaspur 495 004.
14. South Western Railway, Hubli - 580 023.
15. Western Railway, Churchgate, Mumbai - 400 020.
16. West Central Railway, Jabalpur - 482 001.

Sub: Manual for Ultrasonic testing of Rails and Welds (Revised, 2006)- Correction Slip No.7 of Jan, 2012.

Ref: (i) This office letter of even no. dt: 27-07-2007.  
(ii) Railway Board's letter no. Track/21/97/0908/7 (Vol. II) dt: 29-12-2011.

1. The Manual for Ultrasonic testing of Rails and Welds, (Revised-2006) was circulated to all Zonal Railways vide this office letter at reference (i) above. Please find enclosed herewith Correction Slip No.7 of Jan, 2012 to the above Manual for information and further necessary action. This has the approval of Railway Board.
2. This Correction Slip to USFD Manual is being issued to incorporate Railway Board's orders on item "Renewal of 'D' marked rails" discussed vide Item no. 1170 of 81<sup>st</sup> TSC.
3. Please acknowledged the receipt.

DA: As above.

24/1/12

(Sonvir Singh)

Executive Director/Track-I  
For Director General/Track

- II Copy along with a copy of the correction slip No. 7 of Jan, 2012 for information and record to:
1. The General Manager(Cons.), N.F. Railway, Maligaon, Guwahati-781 011.
  2. The Chief Commissioner of Railway Safety, Ministry of Tourism & Civil Aviation, NE Rly Compound, 16-A, Ashok Marg, Lucknow-260 001.
  3. The CMD, Managing Director, KRCL, Belapur Bhawan, Plot No.6, CBD, Belapur, New Bombay-400 614.
  4. The Director General, Railway Staff College, Vadodara-390 004.
  5. The Director, IRICEN, Pune- 411 001.
  6. The Executive Director, IRCAMTECH, Maharajpur Gwalior-474 020
- III Copy along with a copy of correction slip to Exe. Director Track /Procurement, Railway Board, Rail Bhavan, New Delhi 110 001 for kind information in reference to Railway Board's letter no. Track/21/97/0908/7(Vol.II) dt:29-12-2011.

(Sonyr Singh)

Executive Director/Track-I  
For Director General/Track

DA: As above.

- IV. Copy along with a copy of the correction slip No. 7 of Jan, 2012 for information and record to:

**The Chief Safety Officer:**

1. Central Railway, CST, Mumbai – 400 001.
2. Eastern Railway, Fairlie Place, Calcutta – 700 001.
3. East Central Railway, Hajipur – 844 101.
4. East Coast Railway, Chandrasekharapur, Bhubaneshwar – 751 016.
5. Northern Railway, Baroda House, New Delhi – 110 001.
6. North Central Railway, Allahabad - 211 001.
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16. West Central Railway, Jabalpur – 482 001.

**'Manual for Ultrasonic testing of rails & welds, (Revised-2006)'**

**A&C Slip No. 7 of Jan, 2012**

1. Following be added at the end of Para 6.8.1.1:

"Digital double Rail Tester is to be used for testing of 'D' marked rails at reduced intervals to be decided by Chief Track Engineer of Zonal Railway."